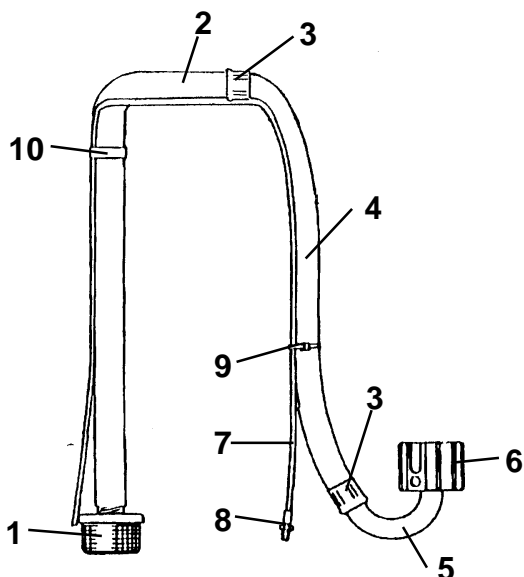


SUCTION ASSEMBLIES

FIGURE 20



PN. 331-238 (400E,500E,600E Lo-Boy)

FIGURE 20 PARTS LIST		
ITEM NO.	PART NO.	DESCRIPTION
1	331-217	Inlet Strainer
*	331-290	Suction Hose Ass'y Incl. Items 1,2,3,4,5,6
2	331-384	Suction Tube
3	331-281	Ferrule
4	331-383	Suction Hose
5	331-035	Suction Elbow
6	331-034	Suction Nut
*	331-231	Bypass Hose Ass'y Incl. Items 7 & 8
7	111-013	Bypass Hose
8	331-090	Fitting
9	111-016	Nylon Tie
10	331-135	Spring Clip

FIGURE 21

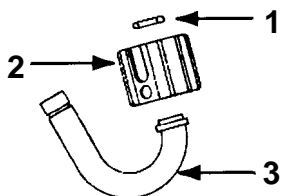
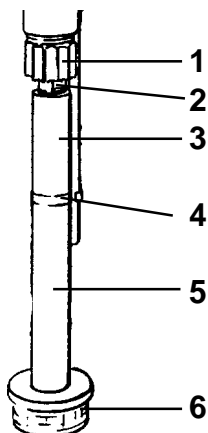


FIGURE 21 PARTS LIST		
ITEM NO.	PART NO.	DESCRIPTION
1	331-036T	O-Ring, PTFE
2	331-034	Nut - Suction
3	331-035	Suction Elbow

FIGURE 22



PN 331-272 (600E Hi-Boy)

FIGURE 22 PARTS LIST		
ITEM NO.	PART NO.	DESCRIPTION
1	331-034	Suction Nut
2	331-292	Suction Seat Ass'y
3	331-237	Bypass Hose
4	331-135	Spring Clip
5	331-285	Inlet Tube
6	141-008	Filter